

# Large-Scale Synthesis of Single-Crystalline RE<sub>2</sub>O<sub>3</sub> (RE = Y, Dy, Ho, Er) Nanobelts by a Solid–Liquid-Phase Chemical Route

Min Han,<sup>[a, b]</sup> Nai-En Shi,<sup>[a]</sup> Wen-Li Zhang,<sup>[a]</sup> Bao-Jun Li,<sup>[a]</sup> Jian-Hua Sun,<sup>[a]</sup> Kun-Ji Chen,<sup>[b]</sup> Jian-Ming Zhu,<sup>[b]</sup> Xin Wang,<sup>[c]</sup> and Zheng Xu<sup>\*[a]</sup>

**Abstract:** Yttrium-group heavy rare-earth sesquioxide (RE<sub>2</sub>O<sub>3</sub>, RE = Y, Dy, Ho, Er) nanobelts were successfully fabricated by thermolysis of solid RE(NO<sub>3</sub>)<sub>3</sub>·xH<sub>2</sub>O in a dodecylamine/1-octadecene mixed solvent system. The synthetic principle is based on separating the nucleation and growth processes by utilizing the poor solubility of RE(NO<sub>3</sub>)<sub>3</sub>·xH<sub>2</sub>O in the solvent mixture and the heat-transportation difference between the liquid and solid. By using dodecylamine, RE<sub>2</sub>O<sub>3</sub> nanobelts can be readily obtained. X-ray diffraction (XRD) analysis shows that the synthe-

sized RE<sub>2</sub>O<sub>3</sub> nanobelts are body-centered cubic and crystalline. Field-emission scanning electron microscopy (FESEM), transmission electron microscopy (TEM), selective-area electron diffraction (SAED), and high-resolution transmission electron microscopy (HR-TEM) demonstrate that the synthesized RE<sub>2</sub>O<sub>3</sub> compounds possess regular geometric structure (beltlike) with

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perfect crystallinity. Preliminary experimental results prove that the dodecylamine plays a key role in the formation of RE<sub>2</sub>O<sub>3</sub> nanobelts and cannot be replaced by other surfactants. Furthermore, this method can be extended to the synthesis of RE<sub>2</sub>O<sub>3</sub> nanobelt/metal nanocrystal nanocomposites and ABO<sub>3</sub> (A = Y, Dy, Ho, Er; B = Al) and A<sub>3</sub>B<sub>5</sub>O<sub>12</sub> (A = Y, Dy, Ho, Er; B = Al)-type ternary oxide nanobelts, using mixed-metal nitrate salts in the correct stoichiometry instead of single rare-earth nitrates.

## Introduction

The development and innovation of synthetic strategies for materials is of great importance in the advancement of science and technology. Thermal decomposition based on non-hydrolytic systems or a combination method (i.e., organometallic precursors in high-boiling-point organic solvents are decomposed or combined to obtain the desired inorganic nanocrystals) has proven to be highly versatile and reliable. Using this method, many highly monodispersed metal<sup>[1–3]</sup> and semiconductor nanocrystals<sup>[4–6]</sup> with tuneable sizes and shapes have been successfully synthesized. However, the shapes of the obtained nanocrystals are mainly spherical, cubic, rodlike, arrowlike, multipod-like, and polyhedral.<sup>[7–11]</sup> The quasi-1D beltlike nanostructure (i.e., the nanobelt), which was discovered in 2001<sup>[12]</sup> and serves as an ideal candidate material for studying the fundamental physical and chemical properties in confined systems,<sup>[13,14]</sup> has not been effectively and systematically synthesized by using this method. To the best of our knowledge, only CdSe nanoribbons have been synthesized by using the reaction of CdCl<sub>2</sub> and octylammonium selenocarbamate in an octylamine media very recently.<sup>[15]</sup> Therefore, exploring and developing

[a] Dr. M. Han, Dr. N.-E. Shi, Dr. W.-L. Zhang, B.-J. Li, J.-H. Sun, Prof. Z. Xu  
State Key Laboratory of Coordination Chemistry  
School of Chemistry and Chemical Engineering  
Nanjing University, Nanjing 210093 (China)  
Fax: (+86)25-8331-4502  
E-mail: zhengxu@netra.nju.edu.cn

[b] Dr. M. Han, Prof. K.-J. Chen, Prof. J.-M. Zhu  
National Laboratory of Solid State Microstructures Department of Physics, Nanjing University  
Nanjing 210093 (China)

[c] Prof. X. Wang  
Laboratory of Material Chemistry  
School of Chemistry and Chemical Engineering, Nanjing University of Science and Technology  
Nanjing 210093 (China)

Supporting information for this article is available on the WWW under <http://www.chemeurj.org/> or from the author. It contains TEM images of the Y<sub>2</sub>O<sub>3</sub> samples synthesized under different conditions; HR-TEM and SAED patterns of the Dy<sub>2</sub>O<sub>3</sub>, Ho<sub>2</sub>O<sub>3</sub> and Er<sub>2</sub>O<sub>3</sub> nanobelts; and TEM images of the Y<sub>2</sub>O<sub>3</sub> nanobelts loaded with silver nanocrystals from using a mixed nitrate salt instead of single rare earth nitrates.

a nonhydrolytic thermal synthetic method to fabricate other functional nanobelts on a large scale is necessary and continues to be a key challenge in the field of material synthesis.

As a class of important functional materials, rare-earth sesquioxides ( $\text{RE}_2\text{O}_3$ ) have attracted much attention because these materials have potential applications in many industrial fields.<sup>[16]</sup> Some methods, such as solvothermal and thermal decomposition, have been used to synthesize  $\text{RE}_2\text{O}_3$  nanoparticles, nanowires, nanodisks, and nanotubes.<sup>[11,17–21]</sup> Recently, light rare-earth sesquioxide ( $\text{La}_2\text{O}_3$ ) nanobelts were synthesized through a mixed alkali/solvent method combined with thermal treatment.<sup>[22]</sup> However, yttrium-group heavy rare-earth sesquioxide ( $\text{RE}_2\text{O}_3$ ,  $\text{RE} = \text{Y}$ ,  $\text{Dy}$ ,  $\text{Ho}$ ,  $\text{Er}$ ) nanobelts have not been reported so far, which may be attributed to their extremely high melting points (m.p.  $\approx 2500^\circ\text{C}$ ). Therefore, it is necessary to search for an effective method to synthesize  $\text{RE}_2\text{O}_3$  ( $\text{RE} = \text{Y}$ ,  $\text{Dy}$ ,  $\text{Ho}$ ,  $\text{Er}$ ) nanobelts which is not only important for fundamental research but also for application in practical fields.

Herein, we report a nonhydrolytic thermal decomposition route to synthesize  $\text{RE}_2\text{O}_3$  ( $\text{RE} = \text{Y}$ ,  $\text{Dy}$ ,  $\text{Ho}$ ,  $\text{Er}$ ) single-crystalline nanobelts. The typical synthesis is based on the thermolysis of solid  $\text{RE}(\text{NO}_3)_3 \cdot x\text{H}_2\text{O}$  ( $\text{RE} = \text{Y}$ ,  $\text{Dy}$ ,  $\text{Ho}$ ,  $\text{Er}$ ) in a dodecylamine/1-octadecene mixed solvent from room temperature to  $320^\circ\text{C}$  at a rate of  $6^\circ\text{Cmin}^{-1}$ . Because the starting materials are solid and have poor solubility in the organic liquid media, we refer to this process as a “solid–liquid-phase chemical route”. Taking advantage of the poor solubility of  $\text{RE}(\text{NO}_3)_3 \cdot x\text{H}_2\text{O}$  in these solvents, and the difference in heat transportation between the liquid and solid, the nucleation and growth processes can be efficiently separated, which is different from the conventional “hot-injection” method.<sup>[4,23,24]</sup> The operation is quite simple and environmentally friendly, with no release of  $\text{NO}_x$  pollutants. Also, this method is effective for the synthesis of single-crystalline  $\text{RE}_2\text{O}_3$  ( $\text{RE} = \text{Y}$ ,  $\text{Dy}$ ,  $\text{Ho}$ ,  $\text{Er}$ ) nanobelts on a gram scale. We use  $\text{Y}_2\text{O}_3$  nanobelts as a typical example for discussion of the experimental results; the other nanobelts will be briefly introduced.

## Results and Discussion

**XRD analysis of the  $\text{Y}_2\text{O}_3$  nanobelts:** The phase structure and crystallinity of the  $\text{Y}_2\text{O}_3$  nanobelts was examined by X-ray diffraction (XRD) studies (Figure 1). Ten obvious diffraction peaks were observed. In comparison with the Joint Committee on Powder Diffraction Standard Card (JCPDS) No. 82–2415, those peaks can be indexed as (211), (222), (400), (332), (134), (440), (611), (622), (444), and (662) planes of the body-centered cubic phase  $\text{Y}_2\text{O}_3$ . The result shows that the product has good crystallinity.

**FE-SEM, TEM, and HR-TEM analysis of the  $\text{Y}_2\text{O}_3$  nanobelts:** Typical field-emission scanning electron microscopy (FE-SEM) images of the  $\text{Y}_2\text{O}_3$  nanobelts are shown in

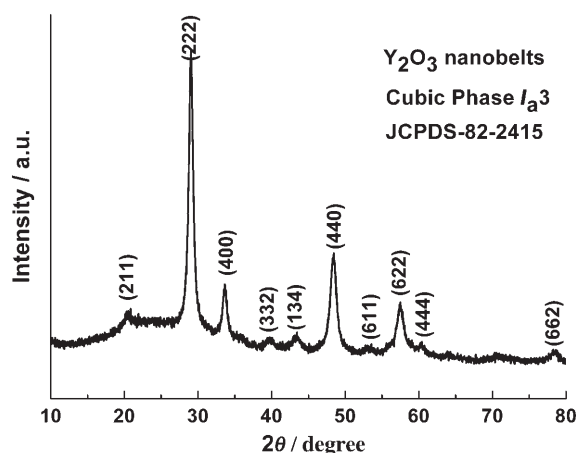


Figure 1. XRD pattern of the synthesized  $\text{Y}_2\text{O}_3$  nanobelts.

Figure 2. A low-magnification FE-SEM image (Figure 2a) shows large-surface-area straight and bent beltlike nanostructures, which are several micrometers in length. A representative high-magnification SEM image (Figure 2b) reveals

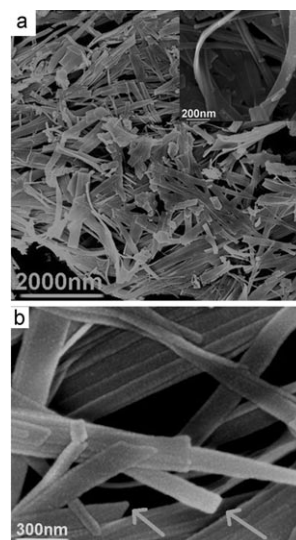


Figure 2. FE-SEM images of the synthesized  $\text{Y}_2\text{O}_3$  nanobelts. a) Low-magnification FE-SEM image, inset shows the bent nanobelts. b) High-magnification FE-SEM image.

that each nanobelt has a uniform width of about 50–220 nm and a thickness of about 20–30 nm along the entire length. The ratio of width to thickness is about 2–10:1. The rectangular cross sections of the nanobelts also can be observed (the regions indicated by the arrows in Figure 2b). The small particles on the surface of the belts are attributed to the sputtered gold nanoparticles during the FE-SEM measurements.

Transmission electron microscopy (TEM) observation (Figure 3a) demonstrates that the as-synthesized  $\text{Y}_2\text{O}_3$  possesses beltlike structures, which is consistent with the FE-

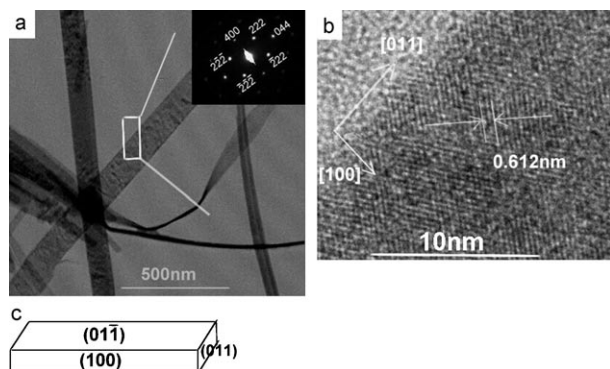


Figure 3. TEM images of the synthesized  $\text{Y}_2\text{O}_3$  sample. a) Low-magnification TEM image of the  $\text{Y}_2\text{O}_3$  nanobelts. b) HR-TEM image of a single  $\text{Y}_2\text{O}_3$  nanobelt. c) Schematic diagrams of the geometrical configuration of the  $\text{Y}_2\text{O}_3$  nanobelt.

SEM result. A selected-area electron diffraction (SAED) pattern (inset of Figure 3a) recorded perpendicular to the top surface of the nanobelt shows clear diffraction spots along the entire length of the nanobelt, thus indicating that the nanobelt is structurally uniform and singularly crystalline. The corresponding zone axis is  $[01\bar{1}]$ , thus suggesting that the thickness direction of the nanobelt is  $(01\bar{1})$ . A high-resolution TEM (HR-TEM; Figure 3b) image shows clear fringes and gives lattice spacing of  $3.06 \text{ \AA}$ , which corresponds to the interplanar separation between the (222) plane of the body-centered cubic phase of  $\text{Y}_2\text{O}_3$ . Taken together the SAED and HRTEM results shows that the preferred growth direction (or long axis) of the  $\text{Y}_2\text{O}_3$  nanobelt is (011) and the width direction (or side surface) is (100). A related schematic pattern is shown in Figure 3c.

**Growth mechanism of the  $\text{Y}_2\text{O}_3$  nanobelts:** Because the starting material is solid yttrium nitrate and the solvent is a mixture of 1-octadecene and dodecylamine, we speculate that the formation of  $\text{Y}_2\text{O}_3$  nanobelts follows a “solid–liquid–solid” (SLS) process, which may be as follows: In the initial stage, a small amount of solid nitrate is gradually dissolved in the solvent to form an intermediate complex with the dodecylamine as the temperature increases. The dissolved nitrate decomposes to form the crystal nuclei. With a further increase in temperature, the decomposition reaction begins to take place violently at the interface between the solid surface and solvent. Subsequently, the decomposed product enters into the liquid phase with the help of the dodecylamine, which leads to the growth of the crystal nuclei. The color of the liquid phase turns to light brown concomitantly as a result of the by-product  $\text{NO}_x$ , which reacts with dodecylamine and 1-octadecene. As a result of the efficient separation of nucleation from growth, 1D nanostructures may be obtained. Dodecylamine plays a key role in the formation of 1D beltlike nanostructures and cannot be replaced by other surfactants, such as cetyltrimethylammonium bromide (CTAB), sodium dodecylsulfate (SDS), and oleic acid (OA; Figure 4a–c). Although  $\text{Y}_2\text{O}_3$  nanobelts can

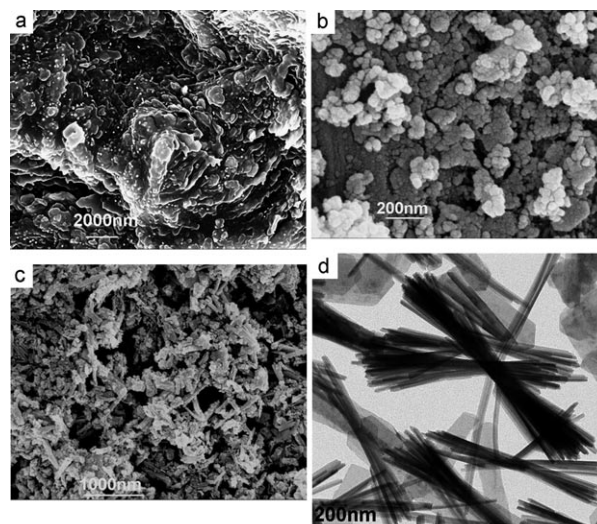


Figure 4. FE-SEM images and TEM image of the  $\text{Y}_2\text{O}_3$  sample synthesized using various surfactants instead of dodecylamine while keeping other conditions constant. a) CTAB, b) SDS, c) OA, d) TEM image of the synthesized  $\text{Y}_2\text{O}_3$  nanobelts using hexadecylamine instead of dodecylamine.

be obtained using hexadecylamine instead of dodecylamine, the nanobelts form bundles and the size distribution becomes broad (Figure 4d). The reason for this behavior may be that increasing the chain length of the organoamine leads to greater steric barriers and Van der Waals interactions, which affect the growth dynamic process and the aggregation of the organoamines. In addition, the temperature of the solvent at which the solid starting material is added has a great impact on the morphology of the obtained product. High-quality  $\text{Y}_2\text{O}_3$  nanobelts are obtained when the solvent containing the solid starting material is heated from room temperature to  $320^\circ\text{C}$ ; whereas only sheetlike microstructures with two sharp tips and some nanoparticles are obtained when the starting material is added directly at  $320^\circ\text{C}$  (see the Supporting Information).

To obtain further insight into the growth mechanism of the  $\text{Y}_2\text{O}_3$  nanobelts, their growth process was studied by monitoring the reaction at different temperatures and with different ripening times. When the reaction temperature reached 200 and  $262^\circ\text{C}$ , two samples were extracted and their morphologies were evaluated by TEM analysis (see the Supporting Information). When the reaction temperature reached  $200^\circ\text{C}$ , the short beltlike nanostructures appeared with some spherical nanoparticles. When the temperature reached  $262^\circ\text{C}$ , the spherical nanoparticles disappeared and only the beltlike nanostructures remained. This behavior may give a hint to the formation mechanism of the nanobelts, namely, that nanobelts are likely to grow from those nanoparticles. After the reaction temperature reached  $320^\circ\text{C}$ , another four samples were taken at 4, 10, 20, and 30 min (samples 1–4, respectively); the corresponding TEM images are shown in Figure 5. When the reaction temperature was kept at  $320^\circ\text{C}$  for 4 min (sample 1), large-surface-

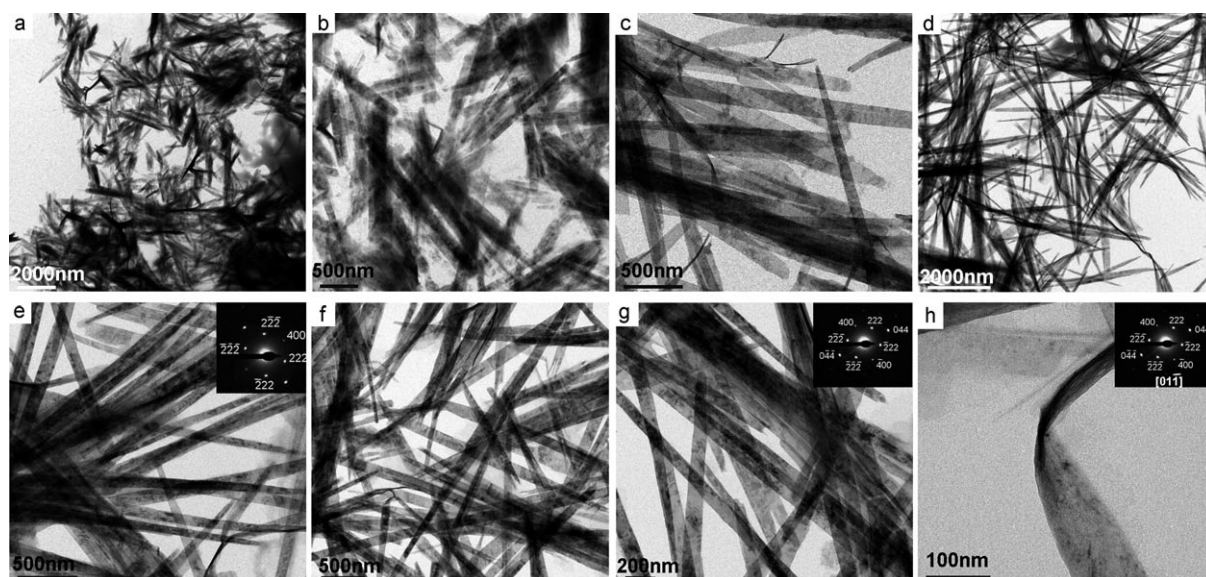


Figure 5. TEM images of the synthesized  $\text{Y}_2\text{O}_3$  nanobelts treated at  $320^\circ\text{C}$  for different times. TEM images of sample 1 after incubation for 4 min at a) low- and b) high-magnification. c) TEM image of sample 2 after incubation for 10 min. d,e) TEM images of sample 3 after incubation for 20 min. The inset of (e) shows the corresponding SAED pattern for an individual nanobelt. f–h) The corresponding TEM images of sample 4 after incubation for 30 min. The insets of (g) and (h) are the SAED patterns for the individual straight and bent nanobelts.

area nanobelts were observed (Figure 5a,b) with a length and width of about 1.0–2.0  $\mu\text{m}$  and 55–200 nm, respectively. However, the crystallinity of the nanobelts was poor. Only concentric rings appeared in the SAED pattern. With the increasing reaction time, the nanobelts continued to grow. For sample 2 (10 min), the length and width of the nanobelts reached approximately 3  $\mu\text{m}$  and 60–220 nm (Figure 5c). For sample 3 (20 min), the length of the nanobelts reached approximately 5–10  $\mu\text{m}$  (Figure 5d,e). SAED analysis along the entire length of the nanobelts showed clear diffraction spots, thus confirming the formation of single-crystalline  $\text{Y}_2\text{O}_3$  nanobelts. On further prolonging of the reaction time, the crystallinity and quality of the nanobelts was much higher. High-quality straight and twisted nanobelts were obtained when the reaction temperature was kept at  $320^\circ\text{C}$  for 30 min (Figure 5f–h). As the reaction system involves solid and liquid phases, the nucleation and growth process are quite complicated. Therefore, the detailed formation mechanism cannot be given at present and further study is needed.

**Synthesis and analysis of  $\text{Dy}_2\text{O}_3$ ,  $\text{Ho}_2\text{O}_3$ , and  $\text{Er}_2\text{O}_3$  nanobelts:** Keeping the volumes of dodecylamine and 1-octadecene constant,  $\text{Dy}_2\text{O}_3$ ,  $\text{Ho}_2\text{O}_3$ , and  $\text{Er}_2\text{O}_3$  nanobelts can be obtained by using solid  $\text{Dy}(\text{NO}_3)_3 \cdot x\text{H}_2\text{O}$ ,  $\text{Ho}(\text{NO}_3)_3 \cdot x\text{H}_2\text{O}$ , and  $\text{Er}(\text{NO}_3)_3 \cdot x\text{H}_2\text{O}$ , respectively, instead of solid  $\text{Y}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ . The XRD patterns of the  $\text{Dy}_2\text{O}_3$ ,  $\text{Ho}_2\text{O}_3$ , and  $\text{Er}_2\text{O}_3$  nanobelts are shown in Figure 6 and typical FE-SEM and TEM images in Figure 7. The length of the  $\text{Dy}_2\text{O}_3$ ,  $\text{Ho}_2\text{O}_3$ , and  $\text{Er}_2\text{O}_3$  nanobelts is about several micrometers, their widths are about 30–250 nm, and their thicknesses are about 15–60 nm. The ratio of width to thickness is about 2–15:1. Corresponding SAED and HRTEM analysis (see the Supporting Information) demonstrates that all the nanobelts

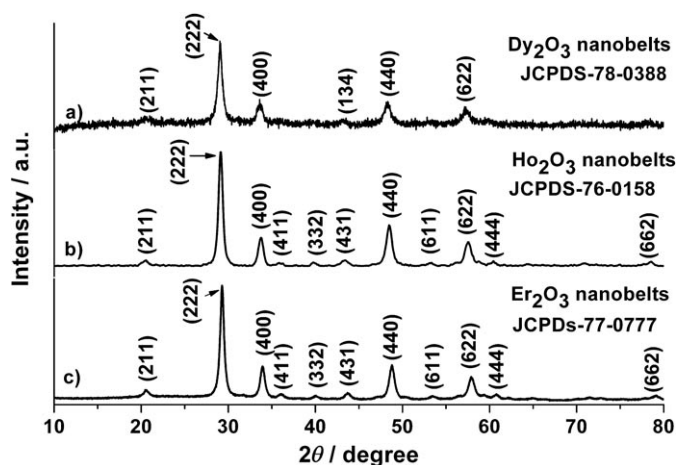


Figure 6. XRD pattern of the synthesized  $\text{Dy}_2\text{O}_3$  (a),  $\text{Ho}_2\text{O}_3$  (b), and  $\text{Er}_2\text{O}_3$  (c) nanobelts.

are highly crystalline and are consistent with the XRD results. From a series of experiments, we found that the formation of rare-earth sesquioxide nanobelts is correlated to the structural nature of the oxides. The present experimental results demonstrate that by using this method yttrium-group heavy rare-earth sesquioxides readily form nanobelts, whereas light rare-earth sesquioxide nanobelts are difficult to obtain by the same procedure. In addition, it should be mentioned that  $\text{RE}_2\text{O}_3$  nanobelts loaded with silver nanocrystals (see the Supporting Information) can be easily obtained by using  $\text{AgNO}_3$  and solid  $\text{RE}(\text{NO}_3)_3$  instead of just solid  $\text{RE}(\text{NO}_3)_3$ . The experimental results show that  $\text{RE}_2\text{O}_3$  nanobelts loaded with silver nanocrystals are excellent cata-



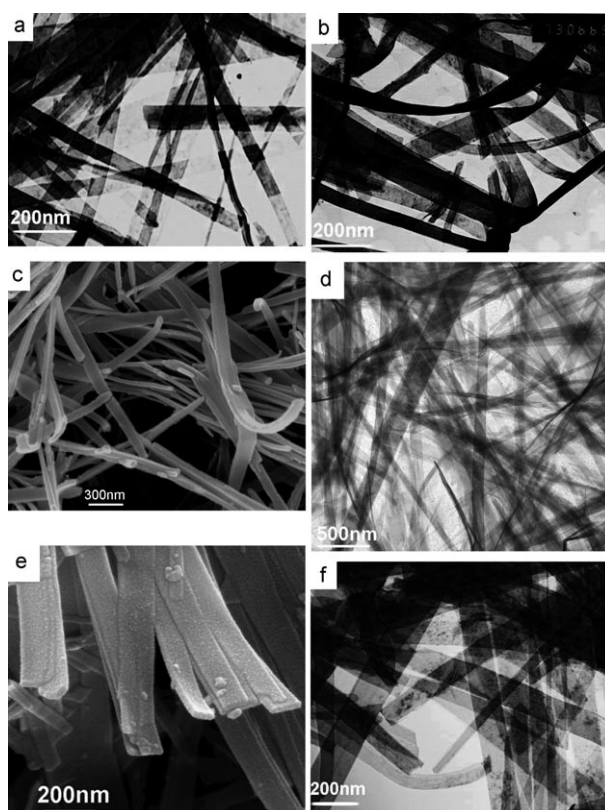


Figure 7. TEM and FE-SEM images of the synthesized  $\text{RE}_2\text{O}_3$  sample. a), b) TEM images of the  $\text{Dy}_2\text{O}_3$  nanobelts. c, d) FE-SEM and TEM images of the  $\text{Ho}_2\text{O}_3$  nanobelts, respectively. e, f) FE-SEM and TEM images of the  $\text{Er}_2\text{O}_3$  nanobelts, respectively.

lysts for the hydrogenation of nitro compounds in high yield and selectivity, which will be reported later.

## Conclusion

In summary, by using a facile solid–liquid-phase chemical route  $\text{RE}_2\text{O}_3$  ( $\text{RE} = \text{Y}, \text{Dy}, \text{Ho}, \text{Er}$ ) single-crystalline nanobelts with body-centered cubic phase structures have been successfully synthesized on a gram scale under low-temperature and atmospheric-pressure conditions. The remarkable features of this method are that a common  $\text{RE}(\text{NO}_3)_3 \cdot x\text{H}_2\text{O}$  solid is used as the starting material, and a single surfactant (i.e., dodecylamine) serves as the capping reagent. The process is simple, economic, and environmental friendly. Furthermore, this method can be extended to synthesize  $\text{RE}_2\text{O}_3$  nanobelt/metal nanocrystal nanocomposites and  $\text{ABO}_3$ - ( $\text{A} = \text{Y}, \text{Dy}, \text{Ho}, \text{Er}; \text{B} = \text{Al}$ ) and  $\text{A}_3\text{B}_5\text{O}_{12}$  ( $\text{A} = \text{Y}, \text{Dy}, \text{Ho}, \text{Er}; \text{B} = \text{Al}$ )-type ternary oxide nanobelts, by using mixed metal nitrate salts in stoichiometric proportions instead of a single rare earth nitrate. This development not only enriches the present family of nanobelts but also provides new opportunities to fabricate nanobelt-based functional devices. Further study on the growth mechanism of nanobelts through our system will promote the development of nucleation and growth theory in a heterogeneous-phase system.

## Experimental Section

**Chemicals:** All chemicals used in this study are analytical-grade reagents obtained commercially without further purification. The chemical reagents were rare earth nitrate salts ( $\text{RE}(\text{NO}_3)_3 \cdot x\text{H}_2\text{O}$ , purity > 99.9%, Shanghai), heptane, absolute alcohol (analytical grade, Shanghai), dodecylamine (> 98.0%, Aldrich), and 1-octadecene (technical grade, > 90%, Aldrich).

**Typical synthesis of  $\text{Y}_2\text{O}_3$  nanobelts:** A solid sample of  $\text{Y}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$  (1.05–4.50 g), dodecylamine (10–20 mL), and 1-octadecene (5–10 mL) were added to a 250-mL three-necked flask. Subsequently, the reactor was heated to 320 °C at a rate of 6 °C  $\text{min}^{-1}$  and maintained at 320 °C for 30 min. A crude product was obtained, which could be dispersed in non-polar solvents. Addition of absolute ethanol (50 mL) caused the formation of a white precipitate, which was separated and washed with heptane and absolute ethanol several times to remove the by-products. Finally, the precipitate was dried in vacuum at 60 °C for 4 h. The dried precipitate was calcinated in air at 500 °C for 2 h at a heating rate of 1.5 °C  $\text{min}^{-1}$ . The organic compounds covering the surface of the nanobelts were readily removed, which did not destroy the shape of the product.

**Synthesis of  $\text{Dy}_2\text{O}_3$ ,  $\text{Ho}_2\text{O}_3$ , and  $\text{Er}_2\text{O}_3$  nanobelts:** The synthetic processes were similar to that for the  $\text{Y}_2\text{O}_3$  nanobelts. Solid samples of  $\text{Dy}(\text{NO}_3)_3 \cdot x\text{H}_2\text{O}$ ,  $\text{Ho}(\text{NO}_3)_3 \cdot x\text{H}_2\text{O}$ , and  $\text{Er}(\text{NO}_3)_3 \cdot x\text{H}_2\text{O}$  were used instead of solid  $\text{Y}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ , and the other conditions were kept constant, thus easily obtaining  $\text{Dy}_2\text{O}_3$ ,  $\text{Ho}_2\text{O}_3$ , and  $\text{Er}_2\text{O}_3$  nanobelts. The post-treatment processes were the same as for  $\text{Y}_2\text{O}_3$  nanobelts.

**Characterization:** The XRD patterns were recorded on a powder sample using an X'Pert diffractometer (Panalytical) with  $\text{CuK}\alpha$  radiation ( $\lambda = 1.5406 \text{ \AA}$ ) in  $2\theta$  ranging from 10 to 80°. The corresponding work voltage and current was 40 kV and 40 mA, respectively. FE-SEM images were taken on a LEO-1530 VP scanning-electron microscope with an accelerating voltage of 20 kV. The TEM images were taken on a JEM-200CX instrument (Japan) with an accelerating voltage of 200 kV. The HR-TEM images were recorded on a JEOL-2010 apparatus at an accelerating voltage of 400 kV.

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